

#### DESCRIPTION

PFINDER 280 is a quick-drying white contrast paint for magnetic particle testing. In combination with magnetic particles, e.g. magnetic particle suspension PFINDER 251 surface defects of magnetizable materials can be indicated under daylight conditions.

PFINDER 280 is suitable for testing at temperatures up to 50°C (temperature of work part).

The product is applied by direct spraying on the surface to be tested.

#### APPLICATION

Cover surfaces to be tested thinly and evenly with white contrast paint PFINDER 280. Allow to dry. Apply black magnetic suspension (e.g. PFINDER 251) while magnetizing. Black indications will appear immediately on the white background.

The overcoatability of PFINDER 280 is possible after common surface pretreatment. Anyhow every specific application has to be tested in advance.

The capability of the magnetic particle suspension should be checked regularly by means of own reference pieces or e.g. reference block 1 according EN ISO 9934-3.

Process description according EN ISO 9934-1 see [www.pfinder-ndt.com](http://www.pfinder-ndt.com).



#### YOUR GREEN NDT BENEFITS

- Free of silicone, sec. amines, nitrites/halogens
- Aerosol spray can with minimized carbon footprint



#### YOUR HANDLING + COST SAVING BENEFITS

- Quick-drying
- Low consumption due to high opacity
- High adhesion to all kind of materials and surfaces
- No cracking of paint at low temperature

#### APPROVALS & CONFORMITIES

The product conforms to the following specifications / is suitable for use according to:

**EN ISO 9934-2, ASME V Art.7, ASTM E 709**

Low content of sulfur and halogens according to EN ISO 9934-2.

Please respect the relevant rules and specifications for your application.

#### PACKAGES IN STOCK / STORAGE CONDITIONS

500-mL-spray can (for 360° application).

*These packages are on stock and instantly available. Other packages on demand.*

Storage between +5°C and +45°C. Shake well or stirr before use!

#### SHELF-LIFE

3 years

#### TECHNICAL PROPERTIES

Density/20°C	DIN EN ISO 12185	920 kg/m <sup>3</sup>
Flash point	ASTM D 93	approx. -20°C
Productivity	500ml Spray can	up to 7m <sup>2</sup>

Data of products packaged in aerosol spray cans might differ.