# PFINDER 280 WHITE CONTRAST PAINT FOR MAGNETIC PARTICLE TESTING quick-drying



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#### **DESCRIPTION**

PFINDER 280 is a quick-drying white contrast paint for magnetic particle testing. In combination with magnetic particles, e.g. magnetic particle suspension PFINDER 251 surface defects of magnetizable materials can be indicated under daylight conditions.

PFINDER 280 is suitable for testing at temperatures up to 50 °C (temperature of work part).

The product is applicated by direct spraying on the surface to be tested.

## **APPLICATION**

Cover surfaces to be tested thinly and evenly with white contrast paint PFINDER 280. Allow to dry. Apply black magnetic suspension (e.g. PFINDER 251) while magnetizing. Black indications will appear immediately on the white background.

The overcoatability of PFINDER 280 is possible after common surface pretreatment. Anyhow every specific application has to be tested in advance.

The capability of the magnetic particle suspension should be checked regularly by means of own reference pieces or e.g. reference block 1 according EN ISO 9934-3.

Process description according EN ISO 9934-1 see www.pfinder.com.





# YOUR GREEN NDT BENEFITS

- Free of silicone, sec. amines, nitrites/halogens
- Aerosol spray can with minimized carbon footprint
- Low consumption due to high opacity



# YOUR HANDLING + COST SAVING BENEFITS

Quick-drying

High adhesion to all kind of materials and surfaces

No cracking of paint at low temperature

## **APPROVALS & CONFORMITIES**

The product conforms to these specifications / is suitable for the use according to:

EN ISO 9934-2 | ASME V Art.7 | ASTM E 709

Low content of sulfur and halogens according to EN ISO 9934-2.

## **PACKAGING**

500-ml-spray can

These packages are on stock and instantly available. Other packages on demand.

## **SHELF-LIFE & STORAGE**

3 vears

Storage between + 5 °C and + 45 °C. Shake or stirr well before use!

CHARACTERISTIC DATA	Specification	Unit	Value
Density/20 °C	EN ISO 12185	kg/m³	approx. 920
Flash Point	ASTM D 93	°C	approx 20
Productivity	500ml Spray can	m²	up to 7

Data of products packaged in aerosol spray cans might differ.